DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATIONDocket No.: ROC9-2001-0062-US1

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name. I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

EDGE FINISHING PROCESS FOR GLASS OR CERAMIC DISKS USED IN DISK DRIVE DATA STORAGE DEVICES

the specification of which (check one)

X is attached hereto.		
was filed on		a:
Application Serial	No	
and was amended of	on	
		(if applicable)
•		understand the contents of the above identified mended by any amendment referred to above.
•		rmation which is material to the patentability of e 37, Code of Federal Regulations, §1.56.
foreign application(s) for	or patent or inver eign application	under Title 35, United States Code, §119 of any ntor's certificate listed below and have also for patent or inventor's certificate having a filing hich priority is claimed:
Prior Foreign Applicati	on(s)	Priority Claimed
(NONE) (Number)	(Country)	YESNO (Day/Month/Year Filed)
I hereby claim the benef	fit under Title 35	5, United States Code, §120 of any United States

I hereby claim the benefit under Title 35, United States Code, §120 of any United States Application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose information material to the patentability of this application as defined in Title 37, Code of Federal Regulations, §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

__(NONE)___ (Application Serial No.) (Filing Date) (Status) (Patented, Pending, Abandoned)

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

POWER OF ATTORNEY: As a named inventor I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith. (List name and registration number)

Roy W. Truelson - 34,265	William J. McGinnis, Jr 25,698
John E. Hoel - 26,279	Christopher A. Hughes - 26,914
Grant A. Johnson - 42,696	Edward A. Pennington - 32,588
James R. Nock - 42,937	Joseph C. Redmond, Jr 18,753
Steven W. Roth - 34,712	Leslie J. Payne - 26,378

Send Correspondence to:

James R. Nock

IBM Corporation, Dept. 917 3605 Highway 52 North Rochester, MN 55901-7829

Direct Telephone Calls to:

Roy W. Truelson

Area Code 507 - 289-6256

Full name of sole or first Inventor

James A. Hagan

Inventor's signature

Date

9/14/2001

Residence

4021-17th Avenue N.W., Rochester, MN 55901, USA

Citizenship

USA

Post Office Address

Same as above

Full name of second Inventor	
Bruce Peter Kruger	
Inventor's signature Date 9/12/01	
Buce Peter Kurge	
Residence	
309 13 th Lane S.W., Oronoco, MN 55960, USA	
Citizenship	
USA	
Post Office Address	
Same as above	
Full name of third Inventor	
David C. Paurus	
Inventor's signature Date	
$\left(\begin{array}{c} 1 \\ 1 \end{array} \right) = \left(\begin{array}{c} 1 \end{array} \right) = \left(\begin{array}{c} 1 \\ 1 \end{array} \right) = \left(\begin{array}{c} 1 \end{array} \right$	
Land Civarins 1/12/01	
Residence	
302 N.E. 4th Avenue, Byron, MN 55920, USA	
Citizenship	
USA	
Post Office Address	
P.O. Box 673, Byron, MN 55920, USA	
Full name of fourth Inventor	
Thomas E. Priebe	
Inventor's signature Date	
Monas Extrell 9/10/01	
Residence	
918 24th Street S.E., Rochester, MN 55904, USA	
Citizenship	
USA	
Post Office Address	
Same as above	

X This declaration ends with this page.